

PROGRAMMABLE EXERCISE NOTEBOOK WIRE STITCHING & THREAD SEWING LINE



OPERATIONS

1. **PROGRAMMABLE WIRE STITCHING**
(1 – 4 Stitcher Heads)
2. **THREAD CENTER SEWING**
(Lockstitch) 
3. **FULL COVER PASTING**
(Extra Duplex To Book-block) **Under Development**
4. **FLAT TAPING ON SPINE**
(BOPP/PVC/Paper/Binding Cloth Tape in Pre-glued form) **Under Development**
5. **FOLDING**
6. **EDGE SQUARING**
7. **SPINE TAPING**
(Binding Cloth Tape-Non-glued)

CENTER SEWING

TECHNICAL SPECIFICATIONS

Speed
Upto 30 sections / minute

Book Length
max. 900mm - min. 200mm
(max. 1040mm optional)

Book Width
max. 450mm - min. 280mm
(Centre Stitching/Sewing)(open book)

Book Thickness
max. 8mm - min. 10 sheets with Cover

Wire
24-26 SWG (Dia. 0.60 – 0.50mm)

Thread Size
max. 10 - min. 40

Needle Size
max. 25 - min. 18

Tape Width
max. 60mm - min 30mm

Duplex Cover
max. 500gsm - min 200 gsm

Online Cutting under Development